



**RECOMMENDATIONS FOR CONTINUOUS CLIPS APPLICATION**

Casing type	Casing diameter	Pretreatment	Size of clips (staples)	
			Step 18	Step 15
Collagen	35-40	Soaking for 10-30 min in 10-20% salt solution at temperature of water 20°C	18-07/5*1.5	15-07/5*1.5
	45-50		18-07/5*1.5	15-08/5*1.5
			18-09/5*2.0	
	55-60		18-09/5*2.0	15-09/5*1.75
	65-70		18-09/5*2.0	15-09/5*1.75
			18-10/5*2.2	15-10/5*2.0
	75-80		18-10/5*2.0	15-10/5*2.0
85-90	18-12/5*2.2			
	181-2/5*2.5			
100-105	18-12/5*2.2			
		18-12/5*2.5		
	Polyamide	45-45	18-07/5*1.5	15-07/5*1.5 15-08/5*1.75
		50-55	18-07/5*1.5	15-07/5*1.5 15-08/5*1.75
			18-09/5*1.75	
		60-65	18-09/5*2.0	15-10/5*2.0
		70-75	18-09/5*2.0	15-10/5*2.0
18-10/5*2.2				
80-85	18-10/5*2.2	15-10/5*2.0		
90-105	18-10/5*2.2			
	18-11/5*2.5			
	18-12/5*2.2			
Fibrous	40-45	Soaking at temperature of water 30-40°C for 20-30 min	18-07/5*1.5	15-07/5*1.5 15-08/5*1.75
	45-50		18-07/5*1.5	15-08/5*1.5
			18-09/5*2.0	15-08/5*1.5 15-09/5*1.5
	55-60		18-09/5*1.75	15-09/5*1.75
	60-65		18-09/5*2.0	15-09/5*1.75
			18-09/5*2.0	15-10/5*2.0
	80-85		18-10/5*2.0	
	90-105		18-12/5*2.2	
18-12/5*2.5				